

FIG. 1

**FIG. 2**

**CREATE AND PREPARE LAMINATED  
SHEET OF LEATHER UPPER, FLEXIBLE  
MAGNETIC CORE, AND CUSHIONING  
BASE**

**70**

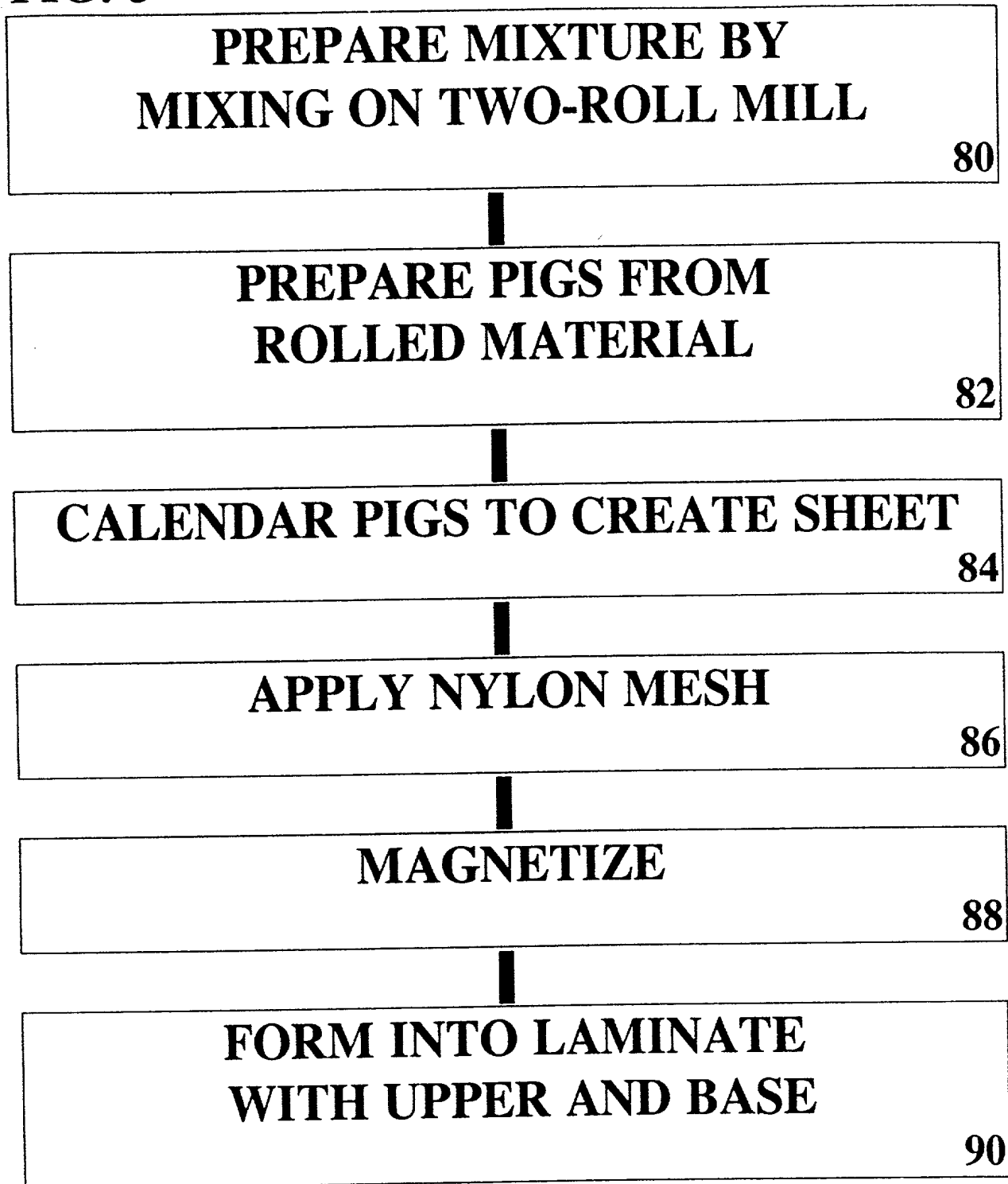
**CUT INSOLE SECTION PAIRS FROM  
LAMINATE SHEET**

**72**

**PERFORATE INSOLE SECTIONS**

**74**

**FIG. 3**



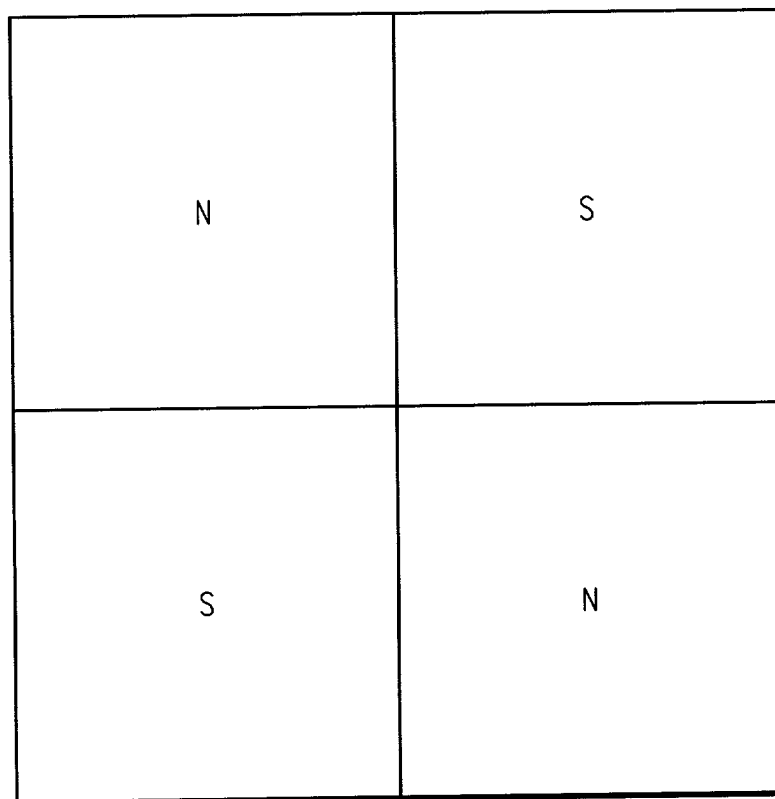


FIG. 4

|   |   |   |   |   |
|---|---|---|---|---|
| N | S | N | S | N |
| S | N | S | N | S |
| N | S | N | S | N |
| S | N | S | N | S |
| N | S | N | S | N |

FIG. 5

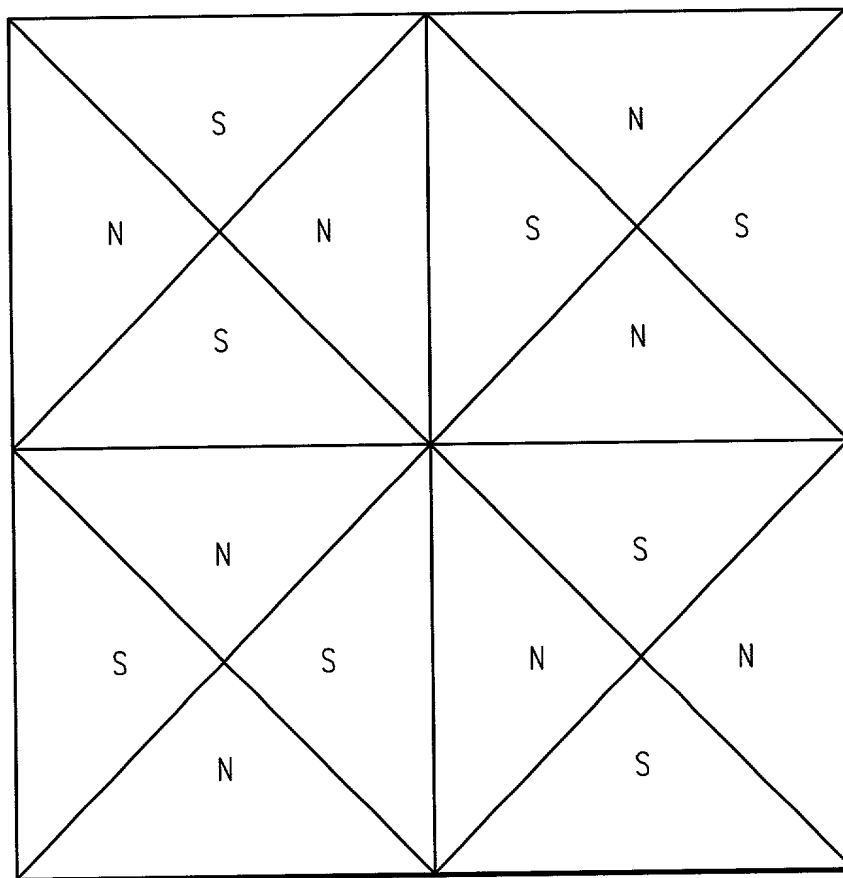


FIG. 6

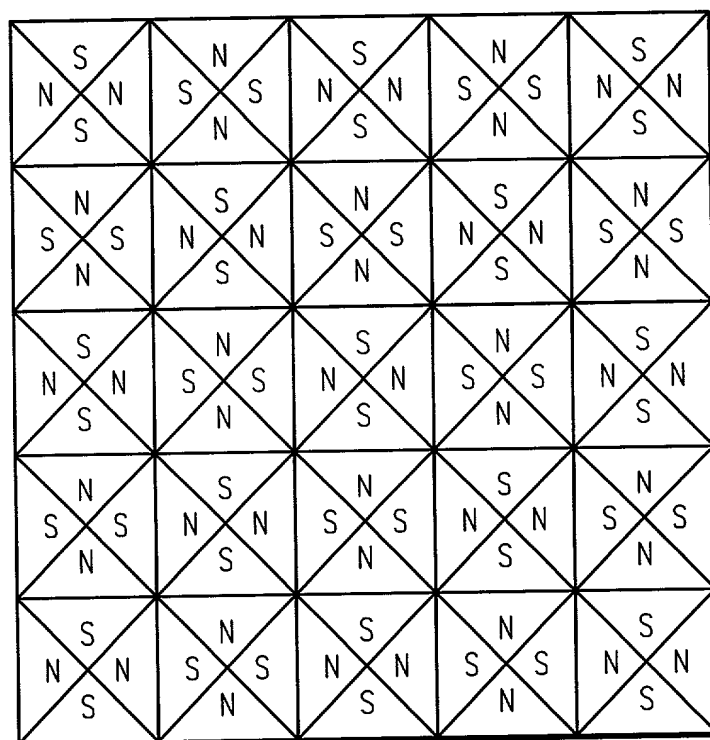


FIG. 7

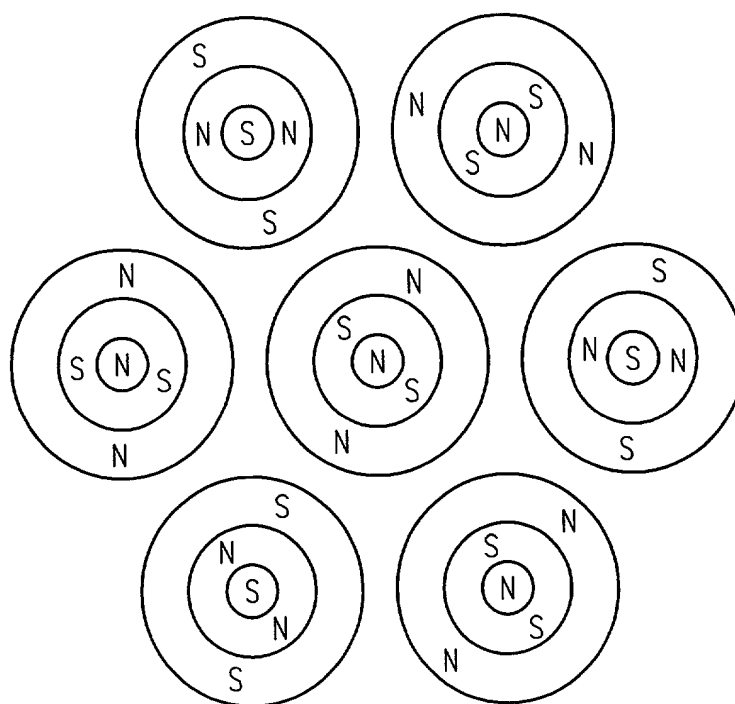


FIG. 8